

IN STOCK

GFB-60/30

LiSEC - Combo cutting table, 2007

GFB-60/30 (2007)

VB-45 s/n (2007)

LKT-33 s/n (2007)

BTH-60/30 (2007)

Combo cutting table

Technical Specifications:

Producer: LiSEC
Machine Colour: LiSEC Blue
Power Supply: 3/N/PE – 400 V – 50 Hz
Installed Apparent Power: 8.64 kVA
Installed Electrical Power: 13.14 kW
Full-Load Current: 12.47 A
Largest Consumer Current: 7.40 A
Simultaneity Factor: 0.4382
Maximum Power of Largest Consumer: 4.10 kW
Glass Thickness Range: 2.3–19 mm
Minimum Glass Thickness: 2.3 mm
Maximum Glass Thickness: 19 mm
Minimum Processing Size: 1,600 × 1,600 mm
Maximum Processing Length: 6,000 mm
Maximum Processing Width: 3,300 mm
Cutting Speed: 100 m/min
Conveyor Speed: 20 or 40 m/min
Transport Height: 900 mm
Automatic Reverse Travel System: No
Positioning Reference: Left-hand side in the direction of travel
Special Shapes: Shapes with arches
Data Input: 3.5-inch floppy disk and online connection
Machine Identification Language: Italian
Operating and Maintenance Manual Language: Italian
Cutting Pressure Control: Manual
Glass Positioning Stops: Double-sided support rollers
Air Cushion System: Additional air cushion for transport
Cutting Oil: ACPE 5250 + ACPE 6000 (for glass up to 19 mm)
Upstream Machine: ATH – Single-Sided Loader
Downstream Machine: VB – Laminated Glass Cutting System
Automatic Finishing Brush: Not included
One-Metre Section: Included, on the VB side
NC Code Converter: Not included
CE Certification: Yes
Tropicalized Version: No
Special Execution: Yes
Overseas Transport Preparation: No
Machine Height: 1,500 mm
Net Weight: 5,790 kg
Gross Weight: 6,040 kg



Transport Weight Allowance: 250 kg
Pneumatic Supply Pressure: 8 bar
Compressed Air Consumption: 140 l/min
Maximum Load: 1,016 kg
Maximum Surface Load: 51 kg/m²

The combined glass cutting table performs automated scoring and breaking of both monolithic (float) glass and laminated glass on the same work surface. The system integrates CNC-controlled cutting heads for float glass and opposing modules equipped with infrared lamps to cut and separate the plastic interlayer in laminated glass. It is the ideal solution for optimizing factory floor space by eliminating the need for two separate cutting lines.

